**EPILOG MINI / HELIX MATERIAL SETTING**

**MATERIAL :**  **Acrylic only**

**DPI / Freq** **40 watt**

**Photo Engraving : 300 DPI 90s 55p**

**Text / Clipart Engraving: 300 DPI 90s 75p**

**Text / Clipart Engraving: 600 DPI 90s 70p**

**Cutting 1/8 ‘’ ( 3mm ) 5000 f 12s 80p**

**Cutting 1/4 ‘’ ( 6mm ) 5000 f 6s 80p**